



TECHNICAL DATA SHEET

US

Distributed in North America by:

Peter Kwasny Inc.

a subsidiary of Peter Kwasny GmbH, Gundelsheim Germany

400 Oser Ave, Suite 1650, Hauppauge, NY11788

1-844-426-6330 Toll free North America

www.spraymax.com

2K FILLCLEAN® SOLVENTBORNE 2K COATINGS

SERIES A Prod.no. 368 0080

SERIES G Prod.no. 368 0086

SERIES H Prod.no. 368 0088

TECHNOLOGY



SprayMax®

- Broad spray pattern analog to a spray gun
- High productivity
- Constant atomization pressure during the total application process
- Professional paint results

FILLCLEAN SYSTEM

Two-component aerosol pre-filled with solvents, activator and propellant to be filled additionally with 2K single stage topcoats.

PRODUCT

- Easy and time-saving application
- Long pot life
- Highest chemical and weathering resistance of the cured paint film
- Enduring high gloss
- Very good flow

Basis of raw material:

Organic solvents
activator: aliphatic polyisocyanates


EPA Coating Category
filled with paint

EFA Exact Match Finish Automotive
PWR Limit 1.50

CARB Aerosol Rule Coating
Category (01/2017)

EMFA Exact Match Finish Automotive
PWR Limit 0.95

FIELD OF APPLICATION

- Recommended for: Parts refinishing and spot repair
- Substrates:
- Primed surfaces, sanded and cleaned
 - Well preserved original and old paint work, sanded and cleaned.
- Pre-Treatment:
- 
- Sand substrate and clean it with SprayMax® SILICONE REMOVER
- Shake aerosol vigorously for 2 minutes, spray to test.

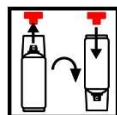
FILLING THE 2K FILL/CLEAN AEROSOL

- Filling: Remove spray nozzle and fill aerosol can with undiluted paint without activator using suitable filling equipment. Notice the instruction manual of the filling equipment
- Filling quantity: 3.5 fl.oz / 100 ml undiluted paint without activator.
- Suitable 2K topcoats: please refer to our SprayMax product brochure or our web page www.spraymax.com

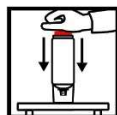
ACTIVATE THE 2K AEROSOL



Before activating, shake aerosol for 2 min vigorously.



Take red button from cap. Turn aerosol by 180° and attach button to pin on aerosol bottom.



Place aerosol on firm ground - upside down. Press red button with the ball of your hand until stop is reached.



After activating, shake aerosol again vigorously for 2 min

PROCESSING

Protections:

personal protection is required
respirator mask type A2/P2Protective gloves,
e.g. from latex or nitrile

Safety instructions:

Coating materials ready for use which contain isocyanates can cause an irritant effect on the mucous membranes – particularly on the respiratory organs – and cause over-sensitivity reactions. The risk of sensitisation occurs when inhaling vapours or sprays. When using coating materials containing isocyanates, all precautions relating to solvent-based coating materials must be carefully observed. Sprays and vapours in particular must not be inhaled. People suffering from allergies or asthma with tendencies to diseases of the respiratory tract should not work with coating materials containing isocyanates.

General hint:

The application properties of the aerosol strongly depend on the nature of the paint material being filled. Therefore the following information is just approximate.

Spray passes

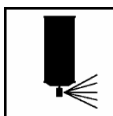
2 – 3, consider a good flow.
Approx. 5 min intermediate flash off
between two spray passes.

Pot life:

Approx. 1 day at 68 °F (20 °C) after activation.

The pot life depends on the ambient temperature. Higher temperatures give a shorter and lower temperatures give a longer pot life.

Finish:

When work is finished, reverse aerosol and spray
valve empty

Disposal:

The emptied aerosols are suitable for household collection.

Shelf life:

24 months @ 68 °F (20 °C), pre-filled aerosol without paint.

Remarks:

For professional use only



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